

### **General**

# M101

#### **Communication error**

Briefly reset the machine's power supply.

If the error persists, contact your local technical support.

### M102

#### Air system pressure not reached

There may be a leak in the air system.

If the error persists, contact your local technical support.

# M103

#### **Machine restarted**

The machine automatically restarts after an emergency stop or power outage.

### M104

#### Power outage longer than 30 minutes

Check whether the ice mix is still usable if the outage exceeds 30 minutes.

### M105

#### **Emergency stop or phase error**

The emergency stop was activated or there is an issue with the power supply. Check the fuses in the fuse box.

## **M111**

#### **Communication error**

Briefly unplug and replug the machine. If the error persists, contact your local technical support.

### **M112**

#### Tapping head not mounted

Install the taping head to continue. Refer to the user manual for instructions.

### **M113**

#### LO: Air-mix imbalance in the cylinder

Dispense from the freezing cylinder to release the air bubble.



# **Upper tank**

### **M121**

#### Upper tank is empty. Pump stopped.

Refill the upper tank with ice mix. If already filled, descale the level sensors during the next cleaning.

### **M122**

#### Upper tank level too low

Refill to avoid ice dispensing issues.

# M124

#### Temperature too high in upper tank

Use chilled ice mix. We recommend always keeping one box refrigerated.

### M125

#### No running water during Dry-Fill

Dry-Fill is active but no water flow detected. Check the water supply.

# **M126**

#### **Insufficient water during Dry-Fill**

Too few flow meter pulses detected. Check the water valve and pressure. If the error persists, contact your local technical support.

### **M127**

#### **Pasteurization level too low**

Refill the tank(s) for better pasteurization.



# Freezing cylinder

### **M131**

#### Pressure sensor issue in cylinder

Machine is in emergency mode without Auto Portion Milkshake (APM). Contact your local technical support.

### M132

#### **Pump motor error**

Contact your local technical support.

### M134

#### Pressure too low in freezing cylinder

Dispense a portion to activate the machine.

### **M135**

#### Pressure not reached in freezing cylinder

Longer pump time needed. Clean the pump.

# **M136**

#### Pressure not reached in freezing cylinder

Longer pump time needed. Clean the pump.

### **M137**

#### Pressure too high in freezing cylinder

Ice mix contains too little air. Increase air intake via the touchscreen.

### **M138**

#### **Pump motor error**

Contact your local technical support.

### **M139**

#### Temperature too high in freezing cylinder

Wait for the temperature to drop. Check again after 30 minutes.

### M140

#### Pasteurization not started due to low pressure

Check for leaks and restart pasteurization manually.



# **Milkshake**

# M141

#### Milkshake tap motor error

Contact your local technical support.

# M142

#### Filling milkshake cup takes too long

Ice is too thick. Add more water and/or syrup.

# M143

#### Milkshake cup removed too early

Only remove the cup after dispensing is complete.

# M144

#### Milkshake mixer motor error

Contact your local technical support.

# M145

#### Tap not at correct height

Calibrate the shake tap in the cleaning menu.

